

If you choose to use CONFIG, the utility creates a complete system during the process. If you use OS9GEN, follow these steps:

1. Create the OS9Boot file using OS9GEN.
2. Create or copy the Startup file.
3. Copy the CMDS and SYS directories and the files they contain.

You can perform these steps manually or do them automatically by using one of these methods:

- Creating and using a shell procedure file
- Using a shell procedure file generated by DSAVE

Technical Information for the RS-232 Port

You can operate the RS-232 port or the printer at all standard baud rates from 110 baud to 19200 baud. (The default rate is 9600 baud for /t2, and 600 baud for /p.) The default format used is 8 data bits, no parity, and 1 stop bit.

Use the XMODE command to set the port's baud rate, parity, word length, stop bits, end-of-line delay, auto line feed, and so forth. To examine the printer's current settings, type:

```
xmode /p ENTER
```

Then, if you want to make changes, use XMODE with information from the following chart. Select the parameter you want from the left column of each chart, and then select the corresponding number from the "Value to Use" column and write it down. After you select the proper value from each chart, add them together to obtain a final value for XMODE. All values must be hexadecimal.